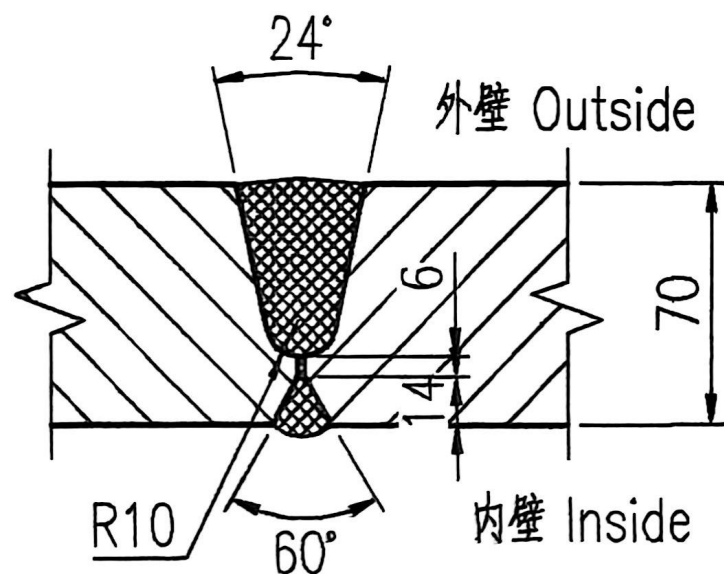


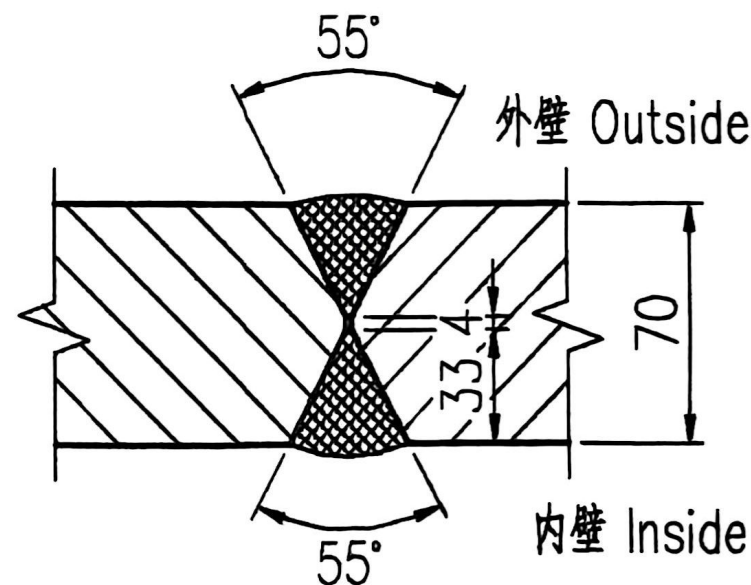
筒体与封头焊缝 WELD BETWEEN CYLINDER AND HEAD

1:4



筒体纵、环焊缝 LONGITUDINAL & CIRCULAR WELD

1:4



2500/10011

浪巴

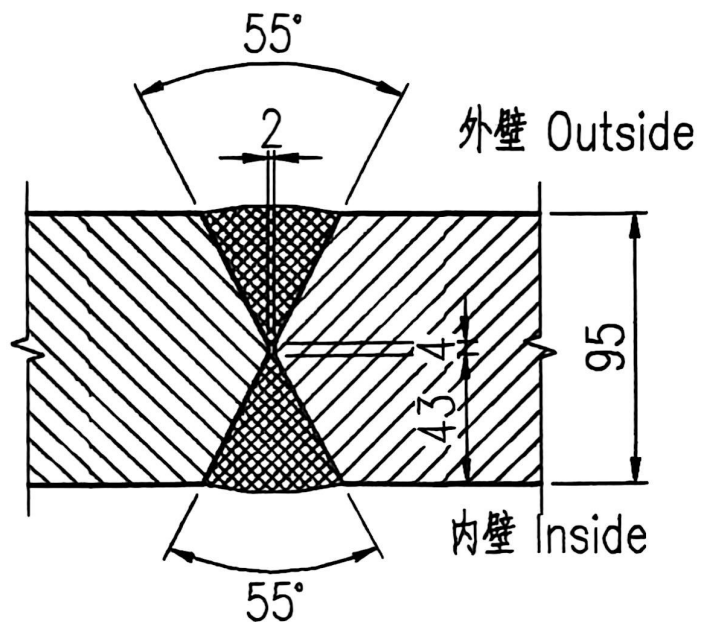
技术要求:

1. 汽包按照ASME I 篇《动力锅炉建造规则》2023版进行建造。

2. 筒体纵环焊缝及G1、G2、L接管厚度大于29mm的对接焊缝必须每条100%RT或100%TOFD检测合格。外径小于100mm

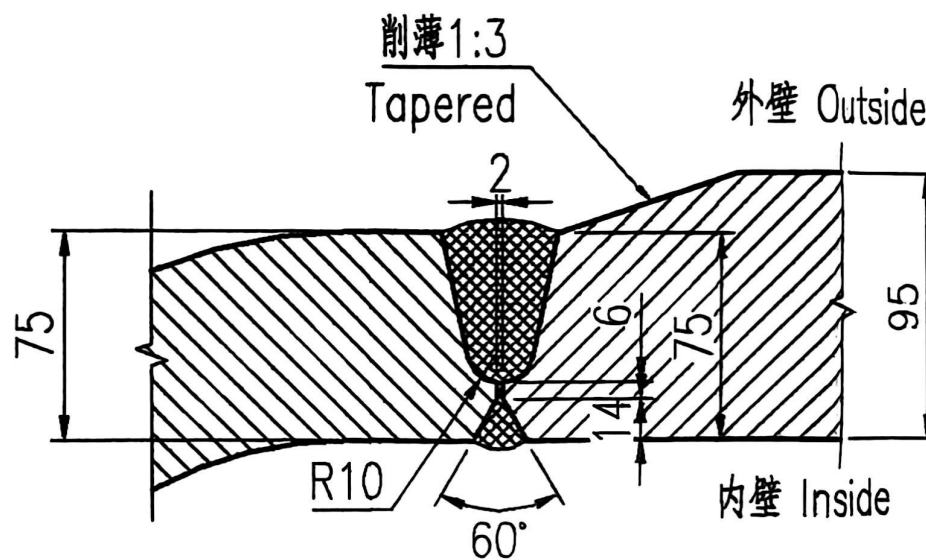
筒体纵、环焊缝
LONGITUDINAL & CIRCULAR WELD

1:4



筒体与封头焊缝
WELD BETWEEN CYLINDER AND HEAD

1:4



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